



NOTE:  
AAR APPROVAL # E-182113.

G	WEB	5-16-19	REMOVED QAP4A-1 NOTE; Q-2.15.7 WAS QAP4C-1; D-008 WAS DSS 12; ADDED D-005 NOTE; AAR # WAS E-089005
F	RJP	11-16-17	HINGE WELDS WERE 3/8"; ADDED NOTE 6; ADDED "SALCO" TO ENGRAVING
E	RJP	5-22-17	TMCDR20144 WAS TMCR201C1 & TMCD2044MF; A44194 WAS A29293; B45538 WAS B40713; 2X (Ø1 1/2) WAS 2X Ø1.50; 4.00 +.00/-.06 WAS 4.00; (1) WAS 1.00; (4 13/16) WAS (4.64); REMOVED 4X .74, (12 1/16), 6X (11 31/32), AND QAP5A-1; ADDED 4X .55, (12 13/320), .19, & LOT CONTROL; UPDATED NOZZLE WELD; UPDATED WELD NOTE
D	JG	9-16-15	REPLACED TMCHS4TR W/ B40713
C	JG	4-6-15	UPDATED GEOMETRY ON TMCR201C1
B	JJK	8-28-14	REPLACED TMC202P WITH N23S680T
A	JJK	8-27-14	RELEASED FOR PRODUCTION
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGULAR: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	DRAWN BY:	JJK
THIRD ANGLE PROJECTION	CHECKED BY:	CHL
	PROTOTYPE BY:	JJK
	PROTOTYPE DATE:	8/20/2014
	APPROVED FOR PRODUCTION BY:	CHL
	PRODUCTION DATE:	8/27/2014

PART NAME: <b>MANWAY COVER 20" 8-BOLT</b>		
MATERIAL: <b>CS/316L SS</b>		
PROJECT #: <b>R140815</b>	SHEET #: <b>1 OF 1</b>	SCALE: <b>2:3</b>
DRAWING #: <b>E39794</b>	PART #: <b>TMC20144</b>	